

Combi-zone dryer for extruded pellets



Combi-zone dryer



▲ Combi-zone dryer

Specifically designed for making high-quality fish feed and pet food, covering a variety of production capacities up to 30 TPH and product sizes from 0.8-40 mm

Advantages of the combi-zone dryer

- Gentle handling of products
- High energy efficiency in costs per ton
- Drying process with respect to nutritive value

- Product size range of 0.8-40 mm
- Uniform drying of each pellet
- Excellent control at every step of the drying process
- Adjustable retention time

Features

- Gentle and efficient drying
- Individual drying zones
- Temperature control in each zone (50-135° C)
- Control of drying time per deck (15-90 min.)
- Control of air flow direction for each zone
- Hygienic design with automatic cleaning system and removal of fines in each deck
- Integrated drying air system by means of direct gas-fired burners or indirect steam exchanger
- Integrated safety devices
- Easy access to operating systems for maintenance and cleaning
- Modular design for easy installation and upgrading
- Fully insulated cabinet
- Configuration flexibility – available in two belt widths and with 1-4 decks
- Several accessories and options to match specific requirements
- Dryer in stainless steel as a option



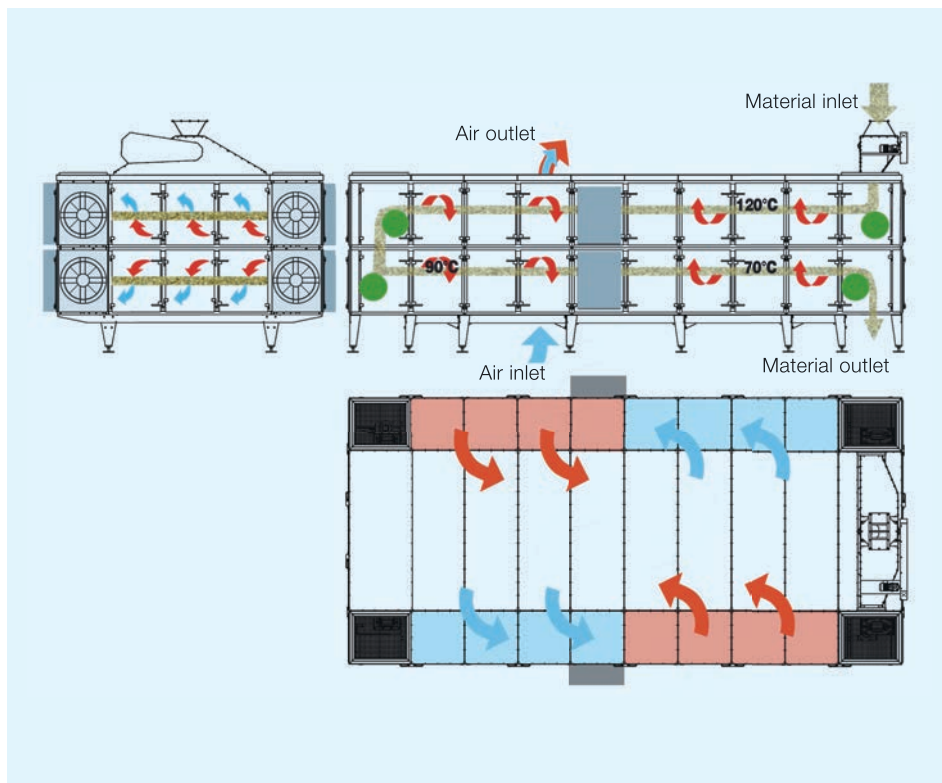
Dryer type	Module dimensions mm			Total height mm (excl. supporting legs)			
	Width	Height	Length	One deck	Two decks	Three decks	Four decks
CZD	4100	1250	2000	1470	2720	3970	5220
CZD/XW	5100	1250	2000	1470	2770	3970	5220

Dryer type	Belt width mm	Belt length m		Drying area m²
		Min.	Max.	
CZD	1800	8	24	1.8 x belt length (m)
CZD/XW	2800	8	24	2.8 x belt length (m)

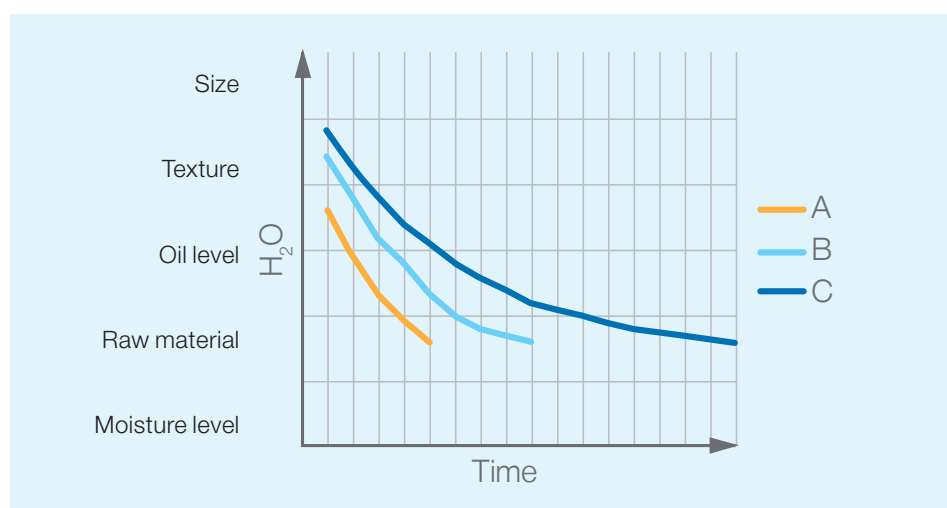
Drying process

Air system advantages

- Individual control of temperature and air flow in each drying zone
- Individual drying zones
- Control of temperature in each zone (50-135° C)
- Control of drying time per deck (15-90 min.)
- Control of air flow direction for each zone
- Optimum air cleaning possibilities by means of filter or cyclones.
- Minimized fire hazard
- Optimum flash-off for high drying efficiency
- Energy surveillance at exhaust air outlet
- Energy source based on customer requirements:
 - Indirect steam
 - Direct gas



Product characteristics/drying time



▲ A



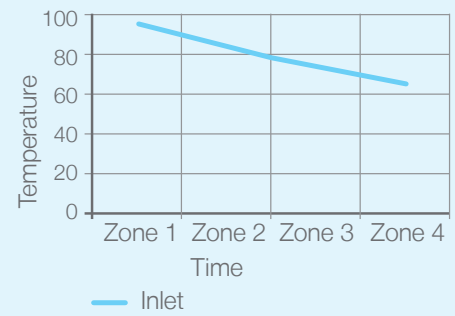
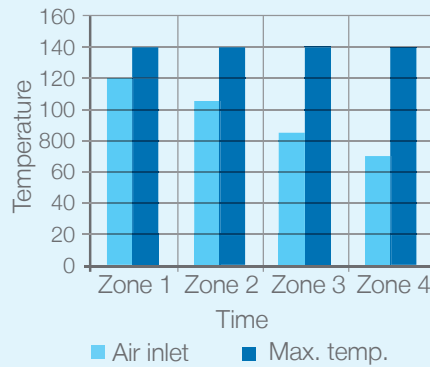
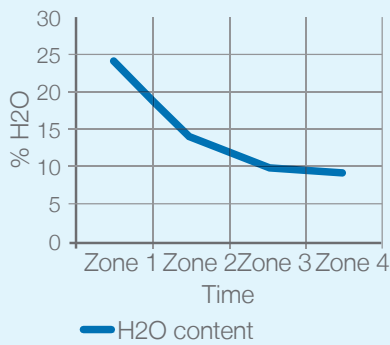
▲ B



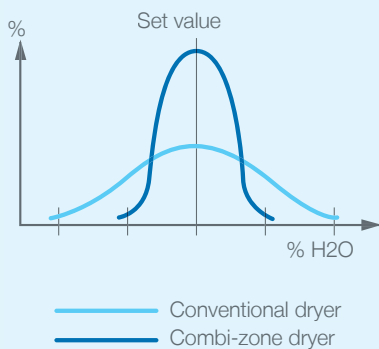
▲ C

Moisture reduction and drying performance

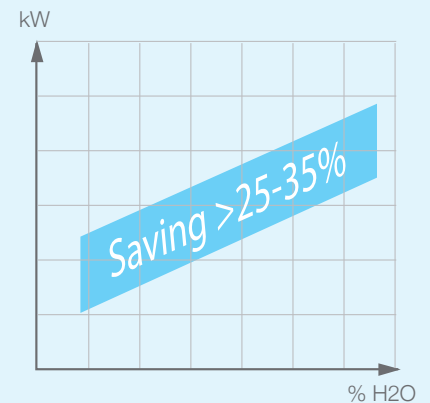
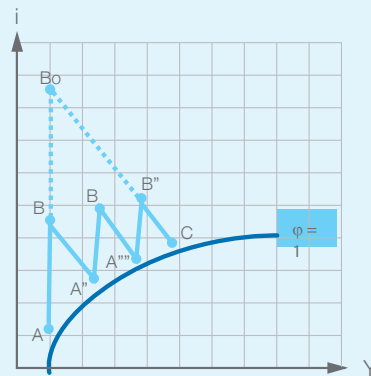
Moisture reduction



Drying performance



Energy efficiency



Moisture reduction depends on

- Control of drying air temperature for each drying zone (50-135°C)
- Drying air quantity (velocity) for each drying zone
- Retention time for each deck (15-90 min.)
- Product size, expansion, and formula (especially fat and starch)
- Flexible zone division in accordance with dryer combinations

Drying performance

Minimized spread of moisture

Sinking fish feed

- Spread of moisture = spread of oil absorption
- Spread of moisture = spread of sinkability
- Too low moisture = floating

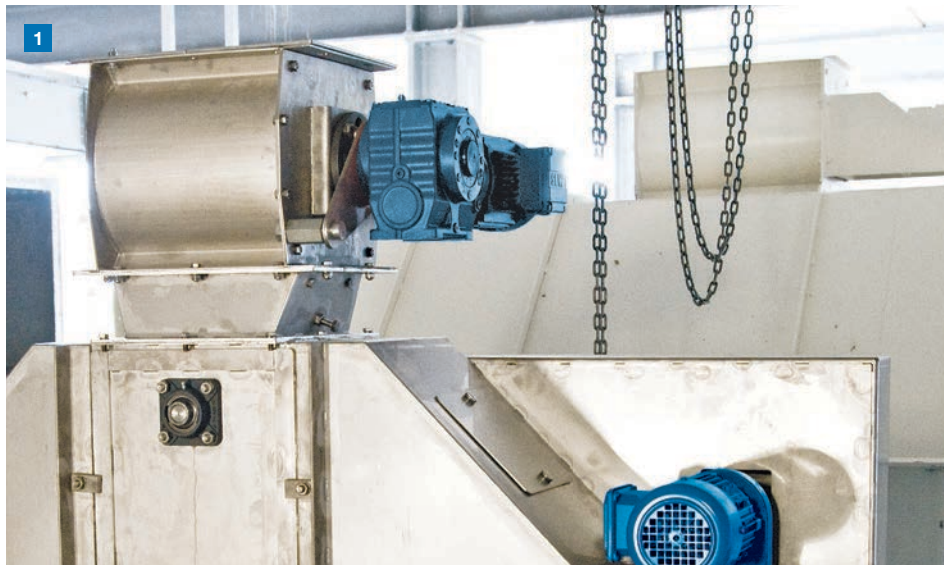
Fish feed and pet food

- Too low moisture = loss of money
- Too high moisture = risk of mold
- Too high moisture = reduced crispiness

◀ Sinking fish feed

Design details

Production of high-quality feed products

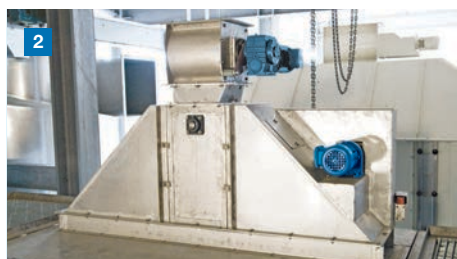


1 Inlet and outlet airlocks

- Stainless steel airlocks
- No false air at inlet/outlet
- Control of air flow and volume
- Less odor problems

2 Product distribution

- Motor-driven oscillating spreader
- Special server drive
- Fully adjustable system
- Completely stainless design
- Plugging detection system



3 Product depth control in all layers

- Uniform depth of pellets due to vertical distribution
- Torsion meter for product level monitoring at each deck
- Product inlet for immediate registration of product depth variations
- Product depth control for each deck

4 Chains and trays

- Large flanged rollers for safe guidance of trays and minimum chain wear and load
- Trays for optimum air distribution
- Self-supporting lamellas (tray/slats)
- Air seals in full chain and tray length

5 Trays

- Perforated trays for optimum air distribution
- Customized tray perforation

6 Plugging detector

- Built-in plugging detection
- By-outlet at each deck
- Protection of chains and trays in case of plugging



7 CIP cleaning (option)

- Air plenum cleaning system
- Collecting point
- Minimum/no cleaning

Process control systems

for all key processes in processing lines

Basic function control

Stand-alone control system

- Extruder – ECPS; Extruder control panel system
- Dryer – DCPS; Dryer control panel system
- Coater – VCPS; Coater control panel system

Functions

- Basic functions
- Basic operation of equipment
- Manual settings/readings



▲ Touch control panel system

Extended function control

Client server-based control system

- Extruder – ECMS; Extruder control management system
- Dryer – DCMS; Dryer control management system
- Coater – VCMS; Coater control management system

- Auto start/stop feature
- Production management
- Database
- Recipe logging
- Remote online support

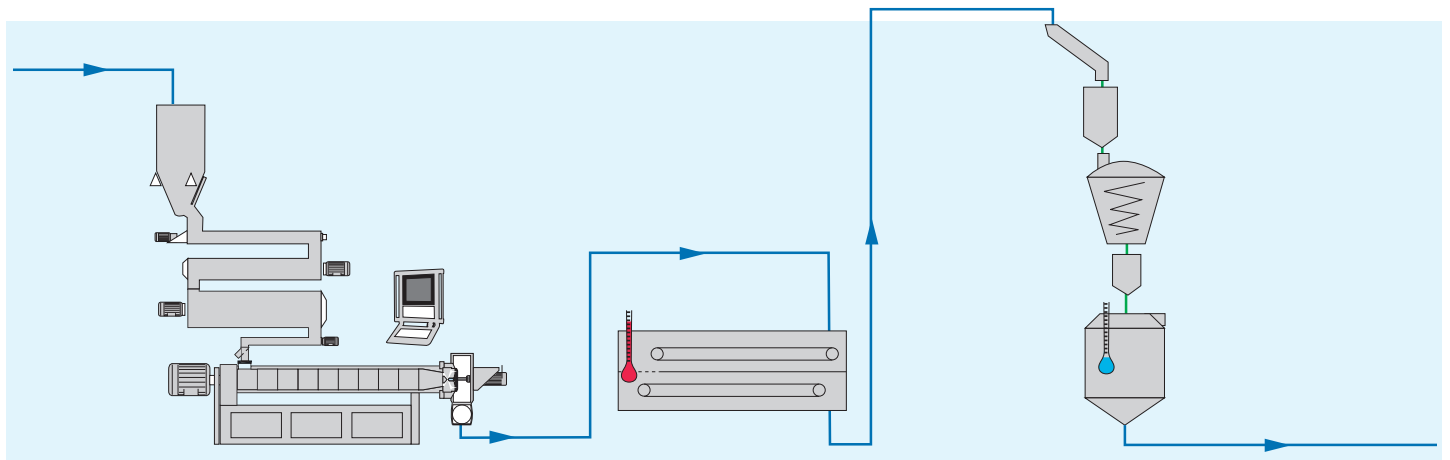


▲ Touch client for field installation
◀ Server installation for control room

Functions

- Extended remote control
- Fully automatic control
- Total traceability

ECPS/ECMS	DCPS/DCMS	VCPS/VCMS
Extrusion control	Drying control	Coater control



Process control systems					
Type	Extruder	Dryer	Coater	Touch control panel system	PC remote management system
Basic	ECPS	DCPS	VCPS	x	
Extended	ECMS	DCMS	VCMS	x	x

Aftermarket

After-sales service and support



◀ Service and support

Our excellent aftermarket service and support is what sets us apart from our competitors. Our cooperation with our customers does not end with the sale – or the machine installation. The good customer relationship is extended through important after-sales service and support.

Our services

Our highly skilled and motivated employees stand at the ready to help you with:

- After-sales services, support, and follow-ups
- Spare and wear parts, maintenance, and repairs
- Process optimization
- Training of plant operators

Field services

We offer our customers excellent field services, where our service technicians come to you and your plant to provide assistance. The depth of experience of our field service specialists is unmatched – backed by the full knowledge and technical support that only the equipment manufacturer can provide.

Benefits

There are several benefits to be gained from continuous upgrades, optimizations, and services on your equipment:

- Maximum production
- Process knowledge and experience
- Reliability and cost efficiency
- Reduced life cycle costs
- Short and effective shutdowns
- Improved energy efficiency



Where to find us

Global supplier – local presence

ANDRITZ is truly a global organization – but also with local presence. We are represented all over the world. The global market for feed technologies is served from five main locations:

- Esbjerg, Denmark
- Sanshui, Guangdong Province, China
- Geldrop, Netherlands
- Muncy, PA, USA
- Humenné, Slovakia

In addition, we operate from several strategic regional sales, engineering, and service locations in China, Vietnam, India, Australia, Mexico, Venezuela, Brazil, Chile, France, the UK, and Germany – and are also represented locally by agents and distributors in many other markets.



CONTACT

AUSTRALIA

ANDRITZ Feed & Biofuel Australia
Division of ANDRITZ Pty. Ltd.
 Phone: +61 3 8795 9800
andritz-fb.au@andritz.com

BRAZIL

ANDRITZ Feed & Biofuel Brasil Ltda.
 Phone: +55 51 3333 0128
andritz-fb.br@andritz.com

CHILE

ANDRITZ Feed & Biofuel Chile Ltd.
 Phone: +56 2214 5711
andritz-fb.cl@andritz.com

CHINA

ANDRITZ Feed & Biofuel China
 Phone: +86 21 64670285
andritz-fb.cn@andritz.com

FRANCE

ANDRITZ Feed & Biofuel France
Division of ANDRITZ S.A.S.
 Phone: +33 24 75 06 364
andritz-fb.fr@andritz.com

GERMANY

ANDRITZ Feed & Biofuel Germany
Division of ANDRITZ GmbH
 Phone: +49 2104 9197 0
andritz-fb.de@andritz.com

INDIA

ANDRITZ Feed & Biofuel India
Rep. Office of ANDRITZ Feed & Biofuel A/S
 Phone: + 91 87544 15287
andritz-fb.india@andritz.com

MEXICO

ANDRITZ Feed & Biofuel Mexico
Division of ANDRITZ HYDRO S.A. de C.V.
 Phone: +52 229 178 3669
andritz-fb.mx@andritz.com

NETHERLANDS

ANDRITZ Feed & Biofuel B.V.
 Phone: +31 40 2627777
andritz-fb.nl@andritz.com

UK

ANDRITZ Feed & Biofuel Ltd.
 Phone: +44 1482 825119
andritz-fb.uk@andritz.com

USA

ANDRITZ Feed & Biofuel USA
Division of ANDRITZ Inc.
 Phone: +1 570 546 1253
andritz-fb.us@andritz.com

VENEZUELA

ANDRITZ Feed & Biofuel Venezuela
Rep. office of ANDRITZ Feed & Biofuel A/S
 Phone: +58 241 8422515
andritz-fb.ve@andritz.com

VIETNAM

ANDRITZ Feed & Biofuel Vietnam
Rep. office of ANDRITZ Feed & Biofuel A/S
 Phone: +84 8 6253 9434
andritz-fb.vi@andritz.com

ANDRITZ Feed & Biofuel A/S
 Glentevej 5–7
 6705 Esbjerg, Denmark
 Phone: +45 72 160 300
andritz-fb.dk@andritz.com
www.andritz.com/ft